



## Product Information

**BD CLASSIC 8828, 8851-28**

**5 minute and 15 minute epoxy**

### Description

**5 minute epoxy-** A fast setting (3-5 minute) epoxy adhesive. Equal volume mix. Develops quick strength adhesion. Bonds to metal, wood, composites used for putter shafting. Special kit packages for repair and custom club building.

**15 minute epoxy-** A fast setting (15 minute) epoxy adhesive. Develops quick strength adhesion. Bonds to metal, wood, composites used for putter shafting. Special kit packages for repair and custom club building.

### TYPICAL PROCESSING CHARACTERISTICS

MIX RATIO A/B	VISCOSITY IN CENTIPOISE S @ 25°C	SPECIFIC GRAVITY	WEIGHT PER GALLON (LBS)	WORKING TIME (POT LIFE) @ 25°C	CURE TIME @ 25°C (77°F)			HEAT CURE CYCLES (°F)
					TO MOVE OR HANDLE PARTS	GOOD USABLE CURE	FULL CURE	
<b>5 minute epoxy</b>  100/100 VOLUME 100/100 WEIGHT	A - 12000	1.16	9.7	3-5 MIN	15 MIN	2 HRS	24 HRS	30 MIN @ 140°F 15 MIN @ 160°F
	B - 12000	1.16	9.7					
	A/B - 12000	1.16	9.7					
<b>15 minute epoxy</b>  100/100 VOLUME 100/70 WEIGHT	A - 12000	1.16	9.7	15 MIN	50 MIN	3 HRS	24 HRS	60 MIN @ 140°F 30 MIN @ 160°F
	B - 12000	1.16	9.7					
	A/B - 12000	1.16	9.7					

### TYPICAL PHYSICAL PROPERTIES

SHEAR STRENGTH AL-AL PSI @ 25°C	PEEL STRENGTH PLI @ 25°C	TENSILE STRENGTH PSI @ 25°C	HARDNESS SHORE D @ 25°C
3650	3	6300	80
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